

3/23/2018

ATR 000 2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

002627

D119-646-214
Job Sheet 175230



Part No: D119-646-214

Job Qty: 1 ea

Part Name: AW119 Skidtube with Heavy Duty Wearplates, Float Compatible - RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 4/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP RevA: New issue DD verified by:EC IPP Rev:B 12.09.12 as per ECN12-644 DD verf:JLM IPP REV:C 12.11.05 raise to chg003 (ECN 12-675) DD verf:JLM IPP REV:D 13.03.20 raise to chg004 (ECN 13-534) DD verf:JLM IPP REV:E 14.11.25 chg004 (ECN 14-628) DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/30/18	4/30/18	0.00	0.00	Start Up Stores/Pkg-1		APR 27 2018
110	Packaging	1 pcs	4/30/18	4/30/18	0.00	0.00	Packaging1-1		APR 27 2018
120	QC	1 pcs	4/30/18	4/30/18	0.00	0.00	QC4		DAS
125	DC	1 pcs	4/30/18	4/30/18	0.00	0.00	DC		58 DAS
130	Packaging	1 pcs	4/30/18	4/30/18	0.00	0.00	Packaging3-1	APR 27 2018	9-89 58 DAS
140	QC21-FG	1 Ea	4/30/18	4/30/18	0.00	0.00	QC21		9-89 58 DAS

Part Op 125 - Photocopy bluefile & type labels per PPP D119-646-214 CHG006

Descriptions: 130 - Identify and pack for shipping as per PPP D119-646-214 Location: _____ PPP rev: _____



Container No: S066164



Part: D119-646-214

Job No: 175230

Serial No/Batch: S066164

Revision:

Inspector:

Dart Aerospace Ltd.
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APR 19 2018

Date: 04/27/18

S059788 LH

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APR 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C50A	Bolt	8 Ea (8 ea)	90-Start up Operation	5019395
AN4C6A	Bolt	12 Ea (12 ea)	90-Start up Operation	5027515
D119-646-243	AW119 Repl. Skidtube with Heavy Duty Wearplates, Float Compatible -Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5059788
D119-646-311	Ground Handling	1 Ea (1 ea)	90-Start up Operation	5060968
D2652	Bushing	16 Ea (16 ea)	90-Start up Operation	5043981
D2712	Set Screw	12 Ea (12 ea)	90-Start up Operation	5031303
D3407-041	Tow Ring	1 Ea (1 ea)	90-Start up Operation	5054979
D3417-5	Washer	2 Ea (2 ea)	90-Start up Operation	5059573
D3456-1	Washer	1 Ea (1 ea)	90-Start up Operation	5050328
D3672-3	Washer, Phenolic	24 Ea (24 ea)	90-Start up Operation	5027022
D3672-7	Washer, Phenolic	24 Ea (24 ea)	90-Start up Operation	5019309
D3883-2	Saddle, Outside RH	2 Ea (2 ea)	90-Start up Operation	F158342
D3884-2	Saddle, Inside RH	2 Ea (2 ea)	90-Start up Operation	F53801
MS21043-3	Nut	8 Ea (8 ea)	90-Start up Operation	5057534
MS21043-4	Nut	13 Ea (13 ea)	90-Start up Operation	5038086
MS21250-05-006 Bolt		8 Ea (8 ea)	90-Start up Operation	FM137074
NAS1149C0332R Washer		8 Ea (8 ea)	90-Start up Operation	5049827
NAS1149C0432R Washer		24 Ea (24 ea)	90-Start up Operation	5025742
NAS1149C0532R Washer		8 Ea (8 ea)	90-Start up Operation	5055951

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C50A	8	110	0
	AN4C6A	12	427	0
	D119-646-243	1	0	0
	D119-646-311	1	0	0
	D2652	16	1,032	0
	D2712	12	391	0
	D3407-041	1	29	0
	D3417-5	2	35	0
	D3456-1	1	104	0
	D3672-3	24	1,246	0
	D3672-7	24	595	0
	D3883-2	2	2	0
	D3884-2	2	10	0
	MS21043-3	8	876	0
	MS21043-4	13	899	0
	MS21250-05-006	8	86	0
	NAS1149C0332R	8	7,398	0
	NAS1149C0432R	24	2,863	0
	NAS1149C0532R	8	389	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002637	S062882	AN3C50A	Bolt	S019395	ST346	8
002637	S062876	AN4C6A	Bolt	S027515	ST345	12
002637	S062875	D119-646-311	Ground Handling	S060968	ST636A	1
002637	S062834	D3407-041	Tow Ring	S054979	ST530	1
002637	S062833	D3417-5	Washer	S059573	ST034	2
002637	S062831	D3456-1	Washer	S050328	ST036	1
002637	S062826	D3672-3	Washer, Phenolic	s027022	ST047	24
002637	S062819	D3672-7	Washer, Phenolic	s019309	ST051A	24
002637	S066082	D3883-2	Saddle, Outside RH	F159007	FG084	2
002637	S066083	D3884-2	Saddle, Inside RH	F159007	FG084	2
002637	S062807	MS21043-3	Nut	s057534	ST302	8
002637	S062805	MS21043-4	Nut	s038086	ST302	13
002637	S062802	MS21250-05-006	Bolt	FM137074	ST295	8
002637	S062798	NAS1149C0332R	Washer	s049837	ST266	8
002637	S062795	NAS1149C0432R	Washer	s025742	ST266	24
002637	S062789	NAS1149C0532R	Washer	s055951	ST266	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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Item	Qty -013	Qty -014	Qty -113	Qty -114	Qty -213	Qty -214	Qty -043	Qty -143	Qty -153	Qty -243	Qty -253	Qty -311	Part Number	Description
71	8	8	8	8	8	8							MS21043-3	NUT
72	12	12	12	12	12	12							MS21043-4	NUT
73	12	12	12	12	12	12							D2712	SET SCREW
74	16	16	16	16	16	16							D3672-7	WASHER
75	24	24	24	24	24	24							D3672-3	WASHER
76	8	8	8	8	8	8							D3672-7	WASHER
80	1	1	1	1	1	1							D3407-041	TOW RING
81	2	2	2	2	2	2							D3417-5	WASHER
82	1	1	1	1	1	1							D3456-1	WASHER
83	1	1	1	1	1	1							MS21043-4	NUT
90												2	D3886-041	LUG ASSEMBLY
91												8	D2652	BUSHING
92												4	AN3C46A	BOLT
93												4	AN960C10L	WASHER (OR NAS1149C0332R)
94												4	MS21043-3	NUT
100	3	3	3	3									AN3C45A	BOLT
101					(3)	(3)							AN3C50A	BOLT
102	3	3	3	3									AN3C45A	BOLT
103					(3)	(3)							AN3C46A	BOLT
104					(9)	(9)							D3904-1	WASHER
109	12	12	12	12	(3)	(3)							AN960C10L	WASHER (OR NAS1149C0332R)
110	6	6	6	6	(6)	(6)							MS21043-3	NUT
111	(3)	(3)	(3)	(3)	(3)	(3)							D5101-041	CROSSBOLT SPACER ASSY
112	(6)	(6)	(6)	(6)	(6)	(6)							D5101-3	INSERT
113	(6)	(6)	(6)	(6)	(6)	(6)							D5101-5	INSERT
114	(3)	(3)	(3)	(3)	(3)	(3)							AN4-46A	BOLT
115	(6)	(6)	(6)	(6)	(6)	(6)							NAS1149D0416J	WASHER
116	(3)	(3)	(3)	(3)	(3)	(3)							MS21043-4	NUT
*120													MS21250-05048	BOLT
*121													NAS1149C0532R	WASHER
*122													D3672-7	WASHER
*123													MS21043-5	NUT
*124													D5449-1	FLOAT SADDLE WASHER

() ITEMS IN BRACKETS ARE REF. ONLY AND DO NOT NEED TO BE INCLUDED WITH KIT.
AS THEY ARE ALREADY INSTALLED ON SKIDTUBE.

* SUPPLIED WITH DART CROSSTUBES

[illegible]

6.2 Float Skidtubes

Item	Qty -013	Qty -014	Qty -113	Qty -114	Qty -213	Qty -214	Qty -043	Qty -143	Qty -153	Qty -243	Qty -253	Qty -311	Part Number	Description
	X												D119-646-013	FLOAT SKIDTUBE INSTALLATION WITH WEARPADS, LH
		X											D119-646-014	FLOAT SKIDTUBE INSTALLATION WITH WEARPADS, RH
			X										D119-646-113	FLOAT SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, LH
				X									D119-646-114	FLOAT SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, RH
					X								D119-646-213	FLOAT SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, LH
						X							D119-646-214	FLOAT SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, RH
	1	1					X						D119-646-043	REPLACEMENT FLOAT SKIDTUBE WITH WEARPADS
			1	1				X					D119-646-143	REPLACEMENT FLOAT SKIDTUBE WITH FULL LENGTH WEARPLATES & WEARPADS
									X				D119-646-153	WEARPLATE KIT STANDARD SKIDTUBE
					1	1				X			D119-646-243	REPLACEMENT FLOAT SKIDTUBE WITH TRAINING WEARPLATES
											X		D119-646-253	TRAINING WEARPLATES FLOAT SKIDTUBE
	1	1	1	1	1	1						X	D119-646-311	GROUND HANDLING KIT
1							1						D3905-041	FLOAT SKIDTUBE ASSY. WITH WEARPAD
20								1					D3905-043	FLOAT SKIDTUBE ASSY. WITH WEARPLATE & WEARPAD
26									1				D3847-043	FWD WEARPLATE ASSY
27									1				D3847-045	CENTER WEARPLATE ASSY
28									1				D3847-049	AFT WEARPLATE ASSY
29									8				D3847-1	WEARPAD
30									1				D3847-11	WEARPAD
31									42				AN3C5A	BOLT
32									42				AN960C10L	WASHER (OR NAS1149C0332R)
40										1			D3905-045	FLOAT SKIDTUBE ASSY. TRAINING WEARPLATE
44											1		D3849-047	FWD TRAINING WEARPLATE ASSY
45											1		D3849-045	AFT TRAINING WEARPLATE ASSY
48											1		D3847-1	WEARPAD
49											1		D3847-11	WEARPAD
51											16		D3904-1	WASHER
52											8		AN3C46A	BOLT
53											8		MS21043-3	NUT
54											10		AN3C5A	BOLT
55											10		AN960C10L	WASHER (OR NAS1149C0332R)
60	2		2		2								D3883-1	SADDLE, OUTSIDE, LH
61		2		2		2							D3883-2	SADDLE, OUTSIDE, RH
62	2		2		2								D3884-1	SADDLE, INSIDE, LH
63		2		2		2							D3884-2	SADDLE, INSIDE, RH
64	16	16	16	16	16	16							D2652	BUSHING
65	8	8	8	8	8	8							AN3C50A	BOLT
66	12	12	12	12	12	12							AN4C6A	BOLT
67	8	8	8	8	8	8							MS21250-05006	BOLT
68	8	8	8	8	8	8							AN960C10L	WASHER (OR NAS1149C0332R)
69	24	24	24	24	24	24							AN960C416L	WASHER (OR NAS1149C0432R)
70	8	8	8	8	8	8							AN960C516L	WASHER (OR NAS1149C0532R)

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